

CraftSmart Splice Closure 750

Installation Manual



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Table of Contents	
General Information.....	3
CSC 750 Components.....	4
Dome Cover Removal.....	6
Cable Prep Length Tables.....	6
Cable Installation.....	7
Multi Cable Insert Usage.....	9
Cable Bonding.....	13
Buffer Routing.....	14
Ribbon Routing.....	15
Flex Basket Usage.....	16
Splice Tray(s).....	17
Closing and Securing Closure.....	19
Mounting.....	20
Standard Warranty.....	22
Proprietary Notice.....	23
Technical Support.....	23

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CraftSmart Splice Closure 750

Installation Manual

General Information

Intended Use

The CraftSmart Splice Closure 750 fiber splice closure is a protective housing for outdoor fiber management designed to provide environmental and mechanical protection for single or multiple fiber splices between fiber optic cables in an uncontrolled environment, including aerial and underground or direct buried of up to 5 meters depth of fiber cable deployment. The CSC 750 should not be installed in a manner not conforming to its intended use or outside the recommendations of this document. Be sure to check for and conform to any local or company requirements for the area where the closure will be installed.

Tool Requirements

There are no specialty tools needed for installation of the CSC 750. All the standard installation tools used by a fiber optic splicer technician should be sufficient for cable installation. Be sure to refer to the cable manufacturer's recommendations for any additional steps or specialty tools that may be required.

Additional Accessories

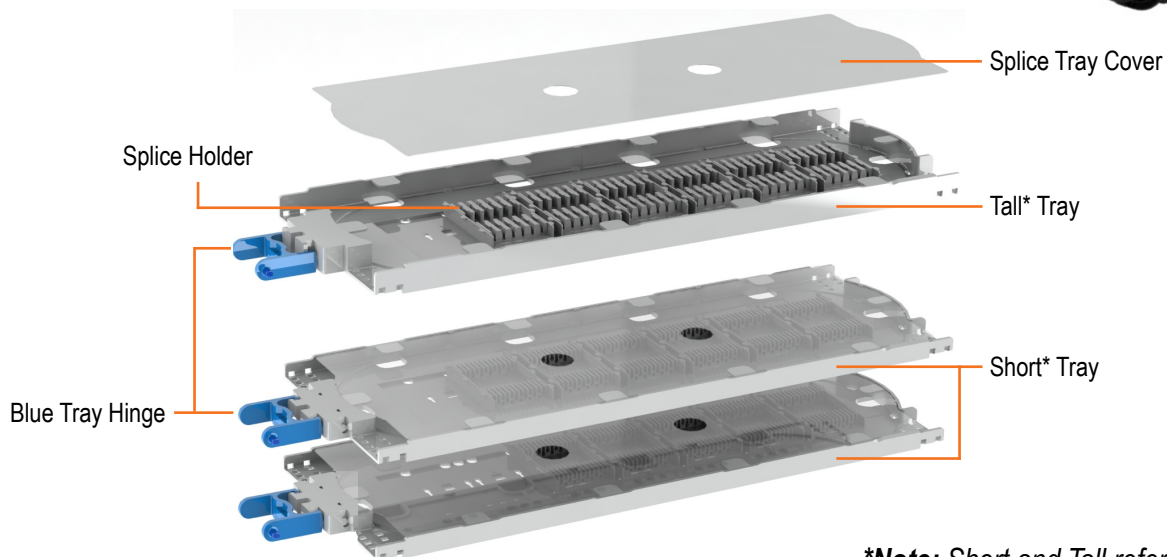
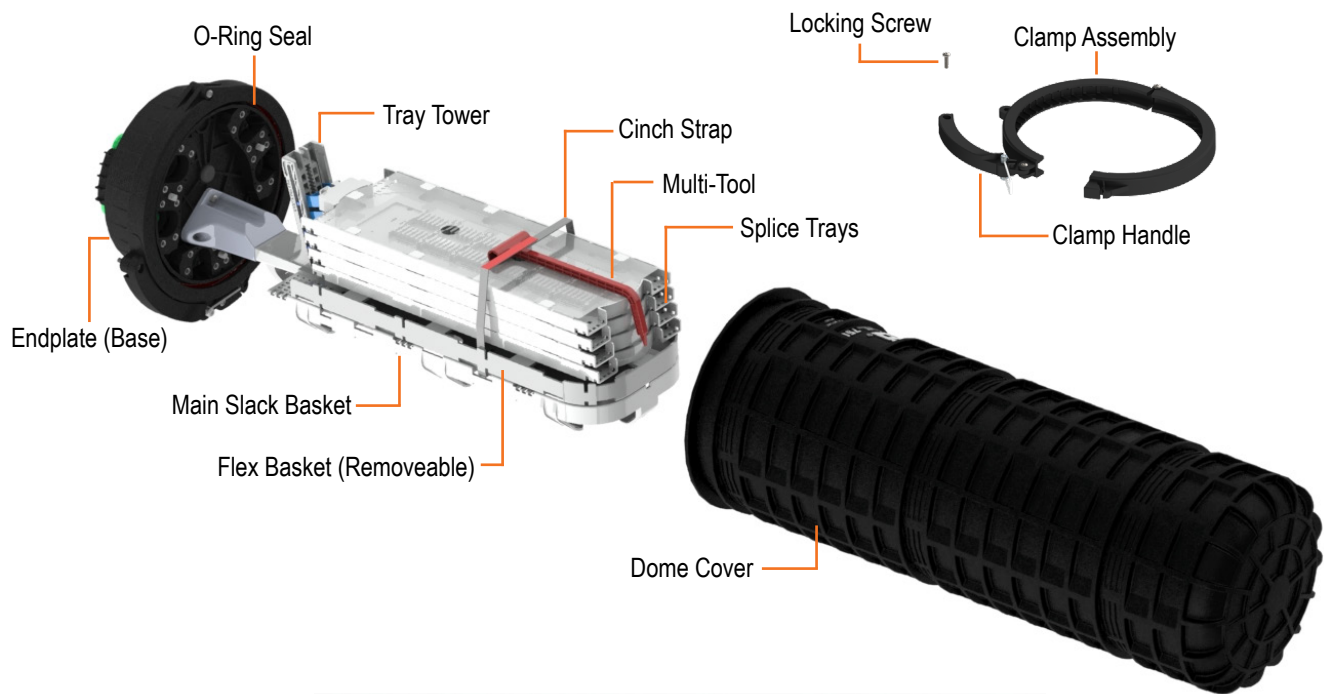
Please visit www.seeclearfield.com for more information on accessories for the CSC 750.

CraftSmart Splice Closure 750

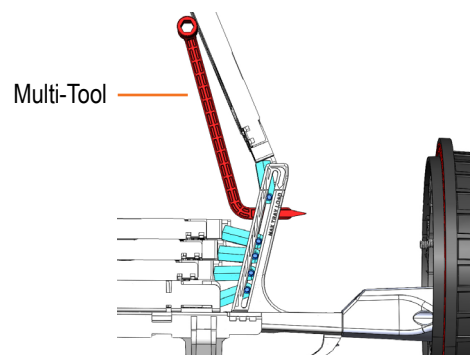
Installation Manual



CSC 750 Components

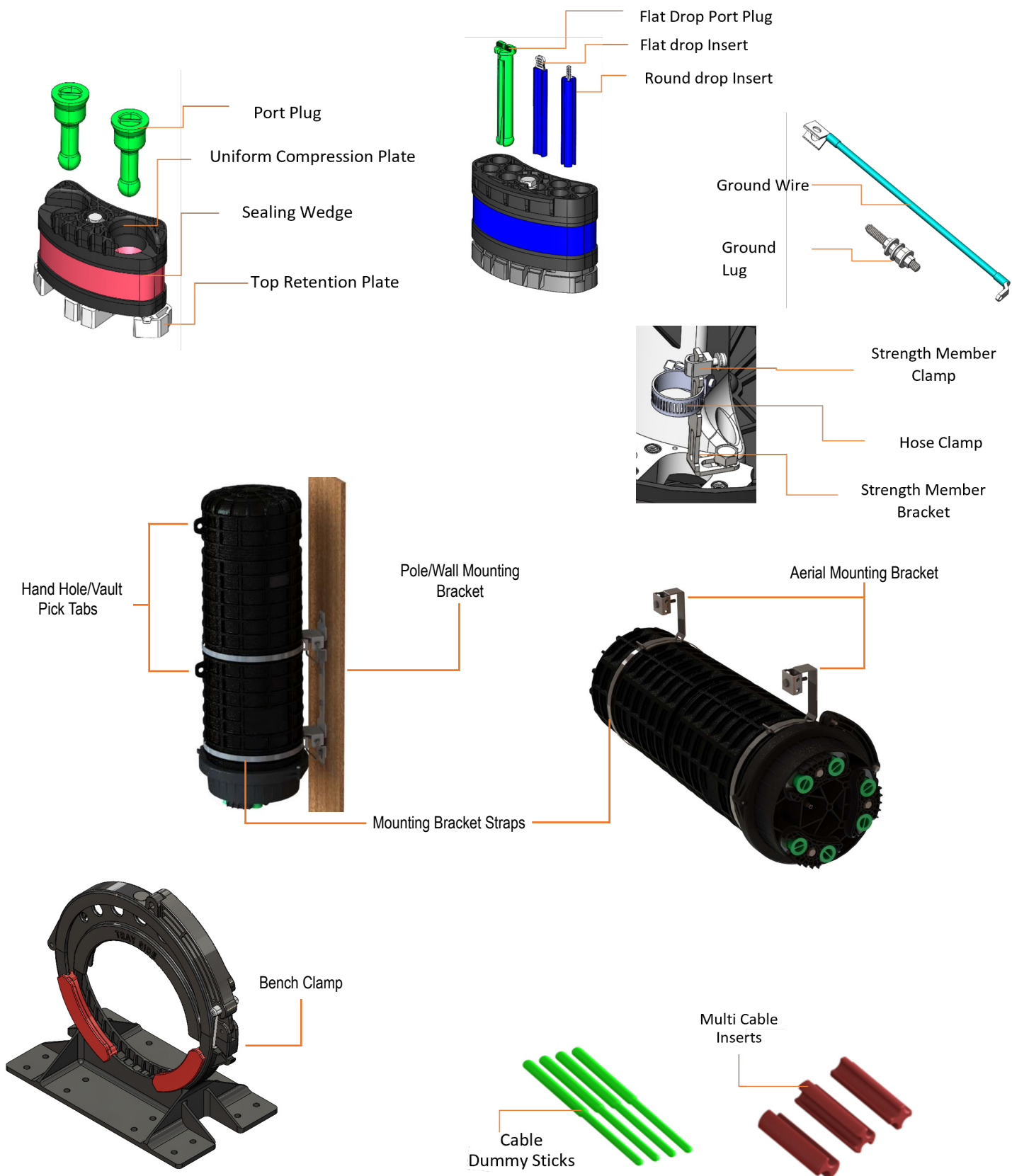


***Note:** Short and Tall refers to the tray side height, not length.



CraftSmart Splice Closure 750

Installation Manual



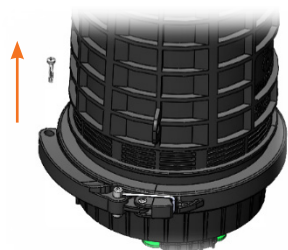
CraftSmart Splice Closure 750

Installation Manual

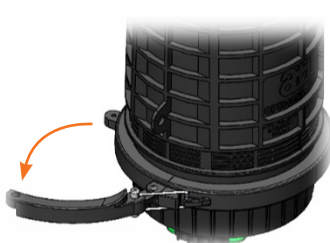


Dome Cover Removal

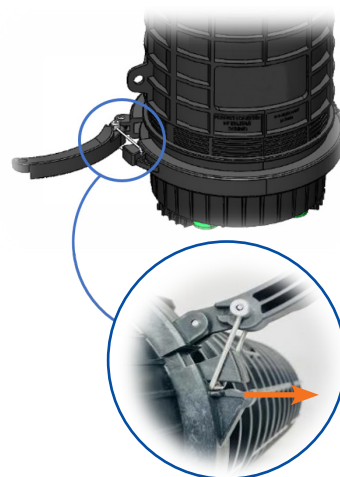
1. Remove Phillips screw from clamp assembly.



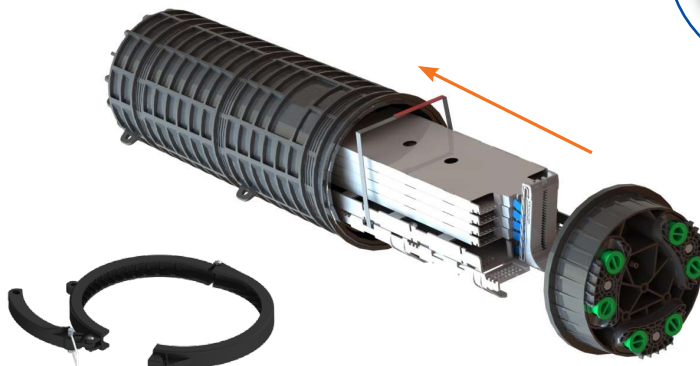
2. Open the clamp using the handle.



3. Release the clasp and finish clamp removal.



4. Clamp is now removed, and closure can be opened by sliding the dome cover away from the closure base.



Cable Prep Length Tables

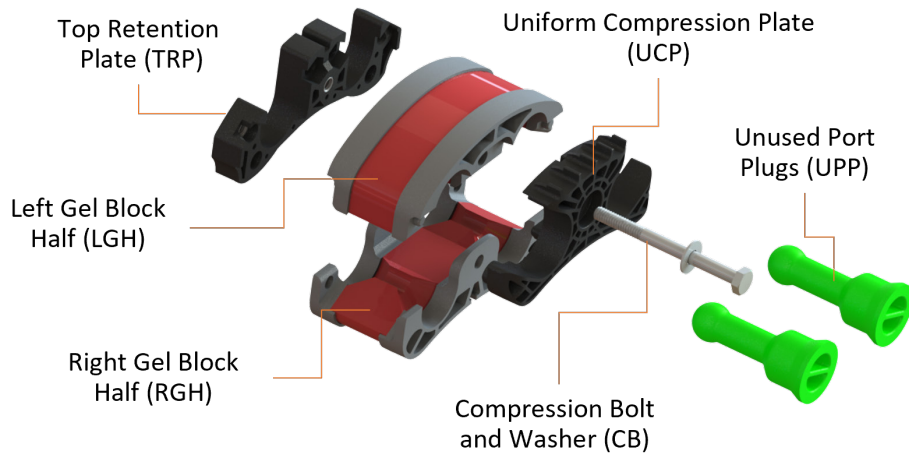
Tray Config	Loose Buffer Tube Cable & Rollable Ribbon Applications	Slack in Basket	Fiber in Tray (Doubled for Mid Span)	Total Opening
S1 & R3	Cut End or Reel End	31" - 41" (Max 47")	30" - 37" (Max 49")	61" - 78" (Max 96")
	Mid Span Opening	62" - 82" (Max 94")	60" - 74" (Max 98")	122" - 156" (Max 192")

Tray Config	Central Tube & Traditional Ribbon Applications	Slack in Basket	Fiber in Tray (Doubled for Mid Span)	Total Opening
R1	Cut End or Reel End	56" - 73"	5" - 14"	61" - 78"
	Mid Span Opening	112" - 146"	10" - 28"	122" - 156"
R2	Cut End or Reel End	33" - 45"	28" - 33"	61" - 78"
	Mid Span Opening	66" - 90"	54" - 66"	122" - 156"

Note: Refer to *Splice Tray(s)*, *Tray Routing Options*, for more information regarding tray configuration options (S1, R1, R2, R3)

Cable Installation

- Gel Block Assembly -



Mid-Span Access Entry

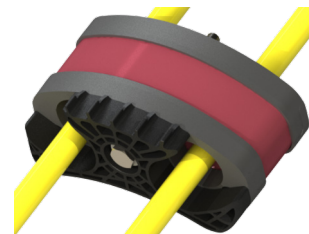
1. Loosen CB using a 7/16" can wrench until the bolt clears the TRP



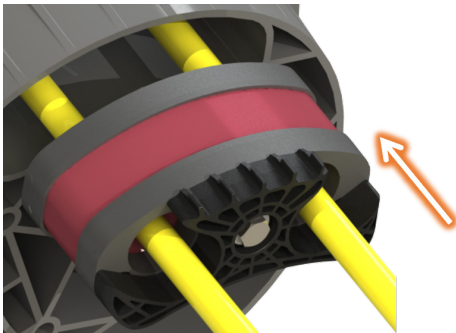
2. Remove Gel Block Assembly from Endplate and prepare cable according to company standards. Position cable on the RGH.



3. Snap the LGH over the cable, onto the RGH. Align and insert the UCP and CB.



4. Insert Gel Block and cable assembly into the Endplate Assembly pocket, as shown.



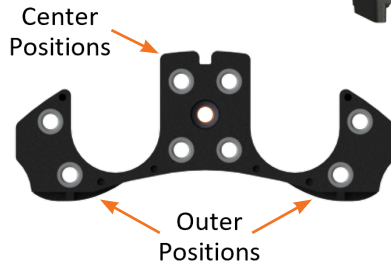
CraftSmart Splice Closure 750

Installation Manual



5. Attach the provided Strength Member Bracket (SMB) to one of the desired positions.

Note: Use the 4 center positions for large diameter cables (>0.3" Dia.). Use the 4 outer positions for smaller diameter cables.

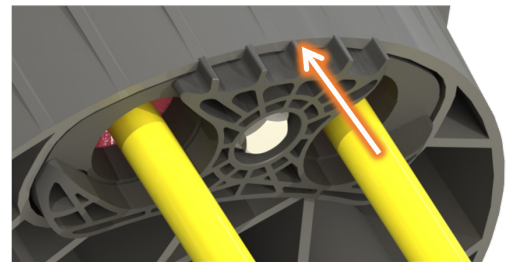


6. Cut the strength member to 1.5" length above cable jacket and position the cable ~2.0" above the Gel Block's top surface. Insert strength member into SMB and secure the cable using the provided Hose Clamp. Tighten the SMB bolt into final position.



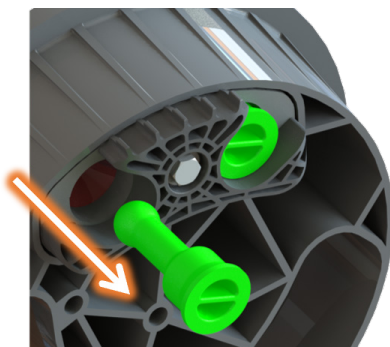
7. Tighten Compression Bolt (CB) until the Uniform Compression Plate (UCP) is fully seated onto the Endplate's bottom surface, as shown (~15-20 in-lbs.)

Note: For larger diameter cables the teeth of UCP may not contact the endplate surface. The Gel Block will seal, provided the proper torque has been achieved.

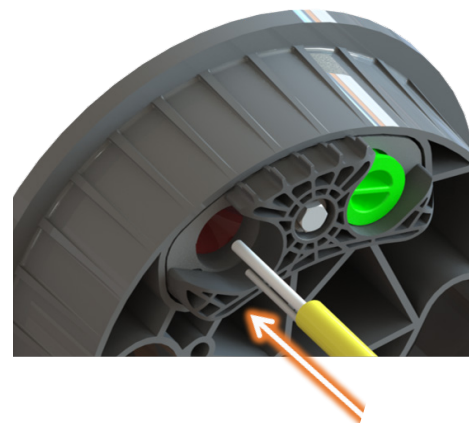


Reel/Cut-End and Drop Cables

1. Loosen the Gel Block CB and remove the UPP.



2. Prepare reel/cut-end cable (according to company standards) and insert into Gel Block assembly, as shown.



To finish the installation follow Steps 5-7 as shown in Cable Installation - Mid-Span Access Entry.

Note: Insert Unused Port Plugs into all unused ports, before tightening the Compression Bolt.

Multi Cable Insert Usage

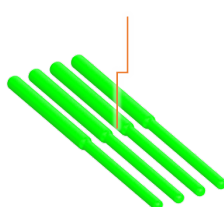
Small Diameter and Drop Cables Installation




2-Port Gel Block Entry Options and Components

GelBlock Assembly



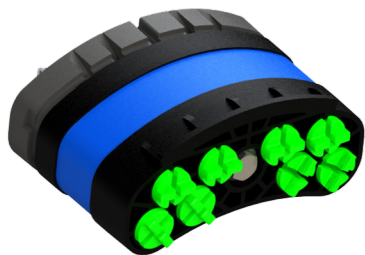
Cable Dummy Sticks



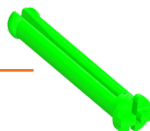
-  Multi Cable Insert – 2 positions (**MCI 2**)
-  Multi Cable Insert – 3 positions (**MCI 3**)
-  Multi Cable Insert – 4 positions (**MCI 4**)

Cable Config	Insert	Cable Count	Min Dia. in (mm)	Max Dia. in (mm)
Single	N/A	1	0.3 (7.6)	0.9 (22.9)
Multi	MCI 2	1-2	0.2 (5.5)	0.4 (10.2)
Multi	MCI 3	1-3	0.15 (3.8)	0.27 (6.9)
Multi	MCI 4	1-4	0.12 (3.0)	0.21 (5.3)
Multi	MCI 4	1-4 (Flat)	0.12x0.22 (3.0x5.5)	0.2x0.32 (5.1x8.1)

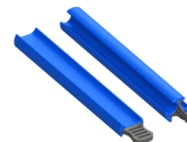
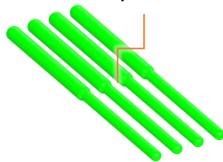
Drop Gel Block Entry Options and Components (8-Port)





Flat Drop Port Plug(s)



Cable Dummy Sticks (Round Drop Port Plug)



-  Flat Drop Insert – 2 positions (**FDI 2**)
-  Round Drop Insert – 3 positions (**RDI 3**)

Cable Config	Insert	Cable Count	Min Dia. in (mm)	Max Dia. in (mm)
Single	N/A	1	0.3 (7.6)	0.5 (12.8)
Multi Flat	FDI 2	1-2	0.12x0.22 (3.0x5.5)	0.2x0.32 (5.1x8.1)
Multi Round	RDI 3	1-3	0.12 (3.0)	0.21 (5.5)

CraftSmart Splice Closure 750

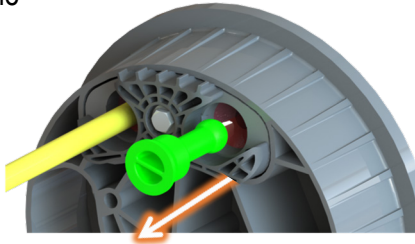
Installation Manual



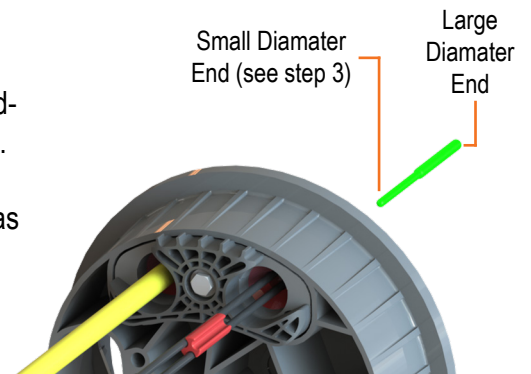
Small Diameter and Drop Cables Installation

2-Port Gel Block

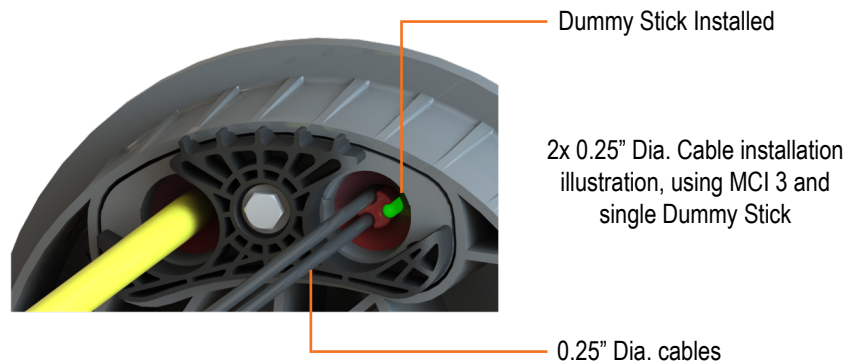
1. Loosen the CB and remove the UPP.



2. Prepare cable(s) according to company standards. Insert cable(s) with MCI into Gel Block assembly, as shown.



3. Insert provided cable dummy sticks onto unused ports of MCIs from the inside, as follows:
Use large diameter end on MCI 2 and MCI 3, respectively small diameter end on MCI 3 and MCI 4.



To finish the installation, follow Steps 5-7 as shown in Cable Installation - Mid-Span Access Entry.

Note: Insert Unused Port Plugs and/or Dummy Sticks into all unused ports, before tightening the CB.

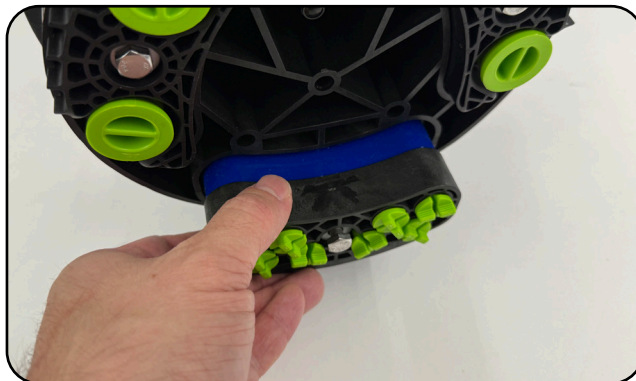
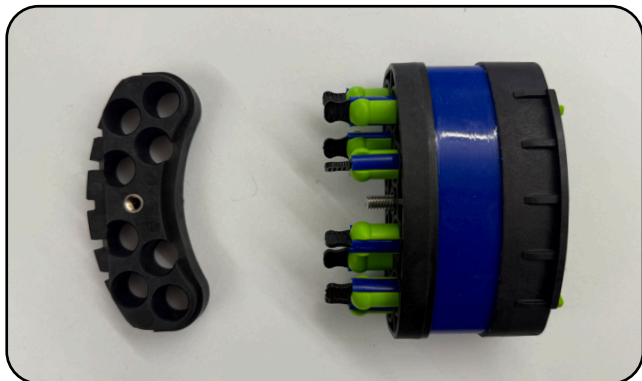
Drop (8-Port) Gel Block

8-Port Drop Gel Block are sold separately and installed by the customer. Note that the Drop Gel Block does not split like the 2-Port, and therefore lay-in midspan cable installations are not possible.

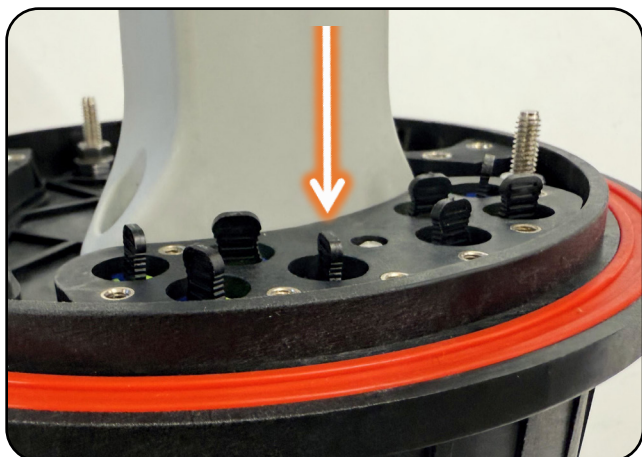
1. Loosen the Compression Bolt (CB) until the Top Retention Plate (TRP) can be removed. Slide the 2-Port Gel Block out of the Endplate.



2. Install the Drop Gel Block into the closure, gently threading the CB into the TRP inside the Endplate.



3. To remove one of the Flat Drop Port Plugs, ensure the CB is loosened and push the plug in the desired port from the inside, then pull from the outside.



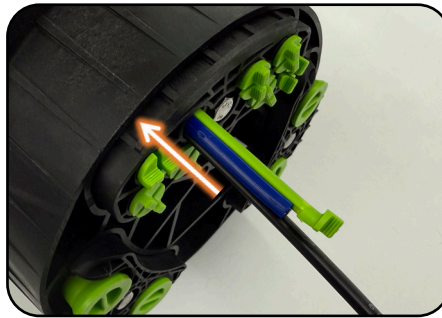
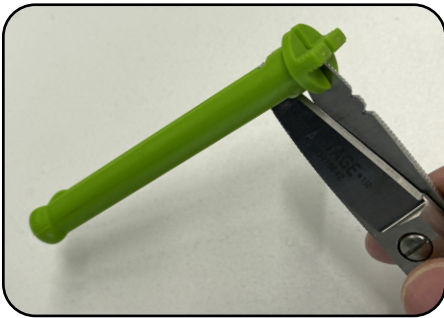
CraftSmart Splice Closure 750

Installation Manual



Flat Drops

1. For single Flat Drop installations in a port, cut the Flat Drop Port Plug in half, using one half in the unused FDI 2 port.
2. Prepare cable(s) according to company standards. Insert cable(s) with FDI into Gel Block assembly, as shown.

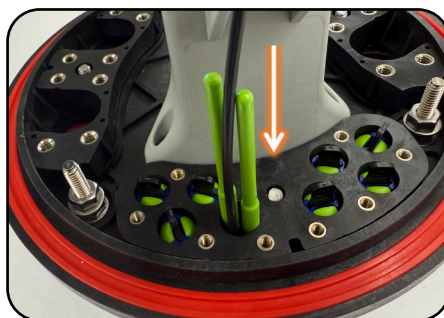
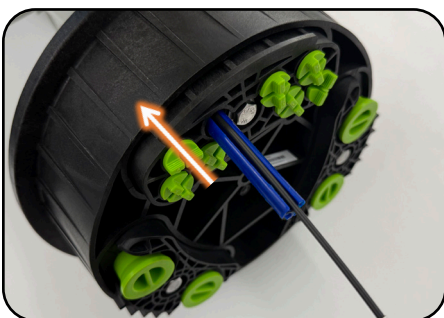


To finish the installation, follow Steps 5-7 as shown in Cable Installation - Mid-Span Access Entry.

Note: Insert Unused Port Plugs and/or Dummy Sticks into all unused ports, before tightening the CB.

Round Drops

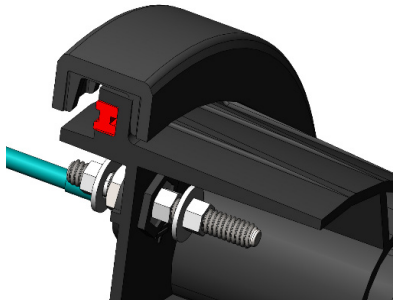
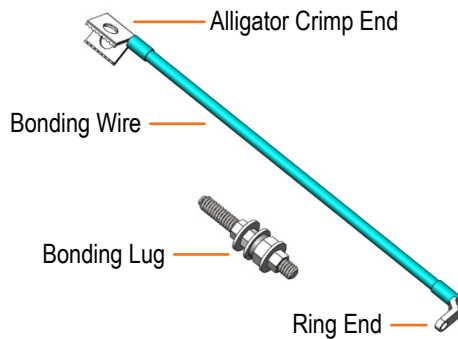
1. Prepare cable(s) according to company standards. Insert cable(s) with RDI into Gel Block assembly, as shown.
2. Insert provided cable dummy sticks into unused ports of RDI 3 from the inside, as follows:
Use large diameter end in conjunction with cables of diameter $\leq 4.75\text{mm}$, and the small diameter end with cables $\geq 4.75\text{mm}$.



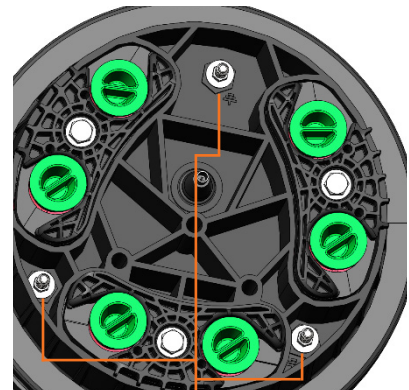
To finish the installation, follow Step 7 as shown in Cable Installation - Mid-Span Access Entry.

Note: Insert Unused Port Plugs and/or Dummy Sticks into all unused ports, before tightening the CB.

Cable Bonding



Bonding Lug
Installed



3x Grounding
Lug Locations

The Grounding/Bonding wires are designed to work with a Shield Bond Connector or standalone. Use the method that best fits local grounding/bonding codes and/or company policies.

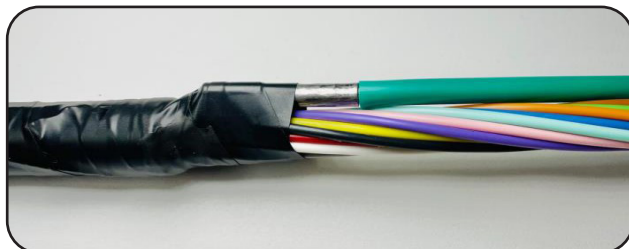
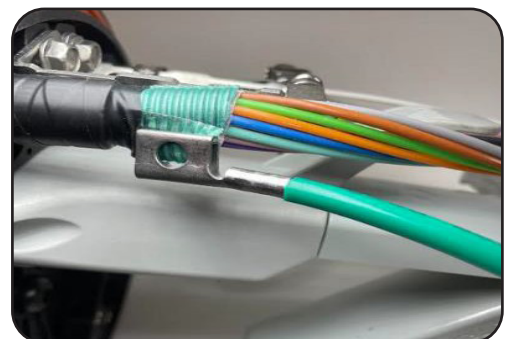


Using a Shield Bond Connector (NOT INCLUDED):

Expose approximately 1"-1.5" of armor on cable. Place the bolt side of Bond Connector under the armor. Place the remaining side of the Bond Connector over the bolt above the armor. Install and tighten nut provided. Using pliers, squeeze and flatten the Alligator Crimp End of the Bonding Wire. Place flattened Crimp End over bolt and add and tighten nut. Install Ring End of wire to the appropriate Bonding Lug.

Using Bonding Wire as Standalone:

Expose approximately 1" of armor on cable. Place the Alligator Crimp End over the cable armor. Using pliers, squeeze and compress the Alligator Crimp End of the Bonding Wire over a portion of armor. Install Ring End of wire to the appropriate Bonding Lug.



Note: For both methods, ensure buffer tubes are properly protected by applying tape over buffer tubes and over bond connector when bonding cables.

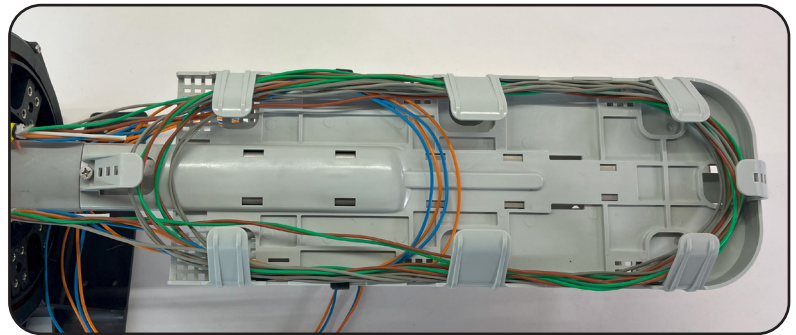
CraftSmart Splice Closure 750

Installation Manual



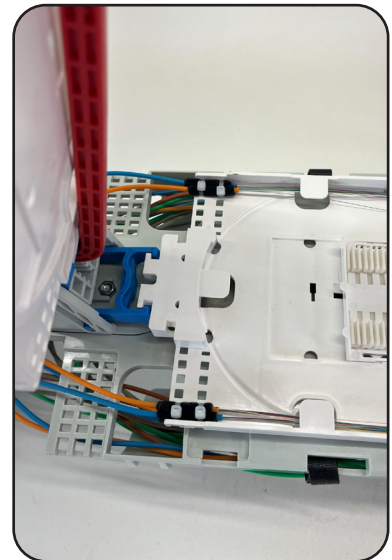
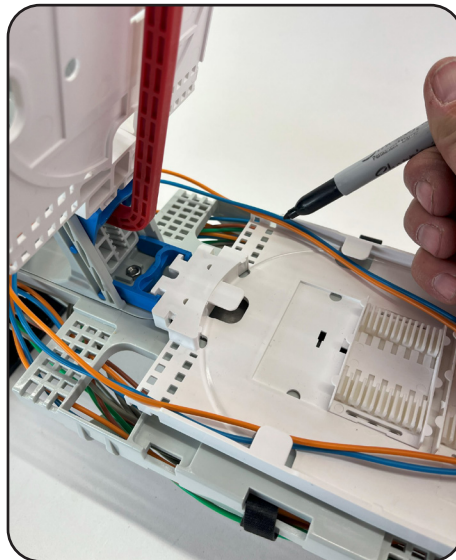
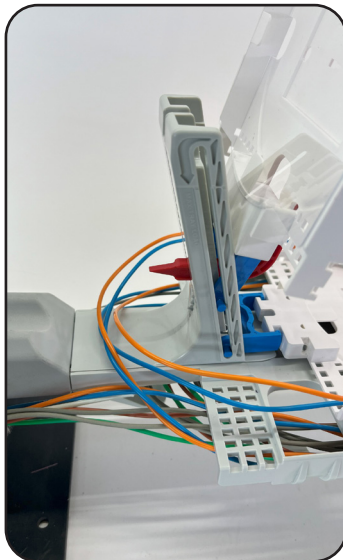
Buffer Routing

1. Separate buffer tubes to be spliced from those that will remain unaltered. Best practice is to place slack from buffer tubes being spliced in first, then place remaining unaltered buffer tubes on top for future use. Alternatively, use the optional Flex basket to demarcate buffer tubes. See the section Flex Basket Usage for more information.

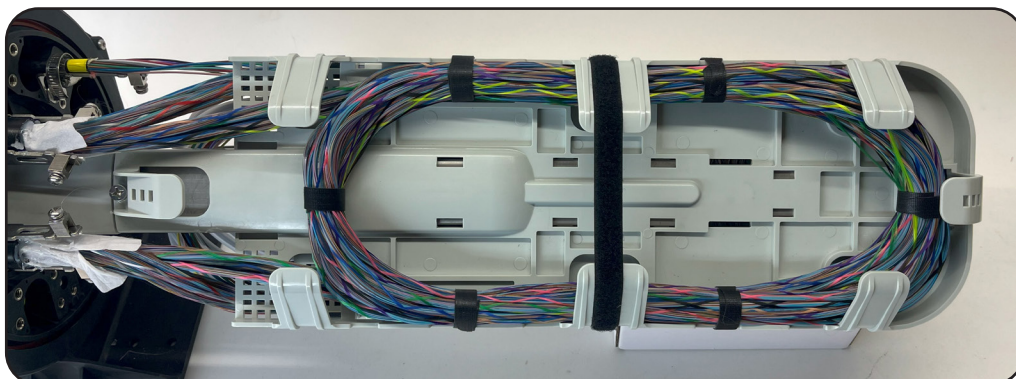


2. Ensure buffer tubes are routed behind tray tower and have plenty of flexibility for trays to open and close. Mark buffer tubes 1" from the edge of tray entry. Open buffer tube at the mark to expose the fibers for splicing.

3. Secure buffer tubes to tray using provided felt and tie wraps as pictured. Prep fibers for splicing.



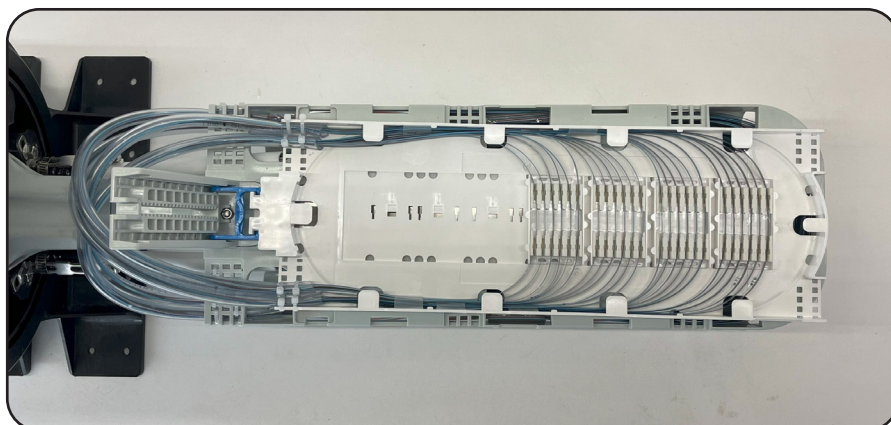
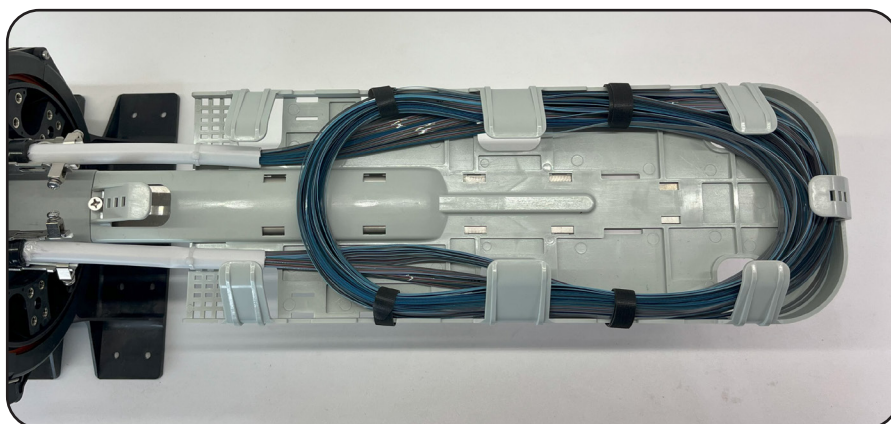
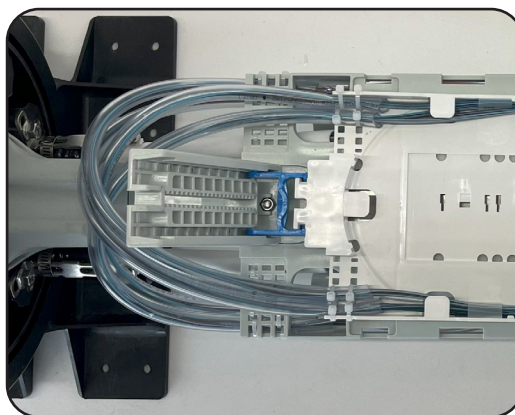
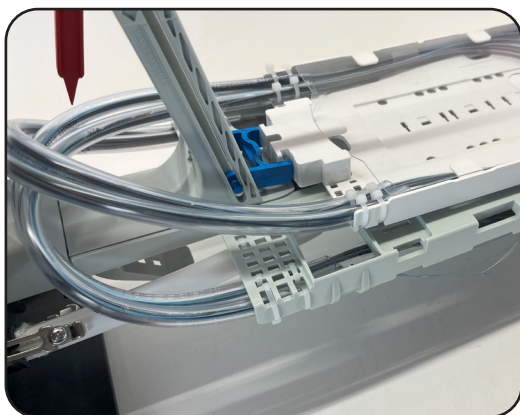
4. After all fibers are spliced and secured in tray(s), rotate closure and secure and adjust all buffer tubes as needed.



Ribbon Routing

Place transfer tubes from slack basket (or Flex Basket if being used) to the tray selected for splicing. Use zip ties to secure transfer tubes at each side. Feeding from the slack basket or (Flex Basket) side, push ribbon fiber up through transfer tubes into tray. Adjust slack as needed back into the slack basket when splicing is complete.

Note: 288 - 432 mass fusion splice is the max recommendation per tray. Max recommendation does depend on the type of ribbon being used, application, and individual company policy.

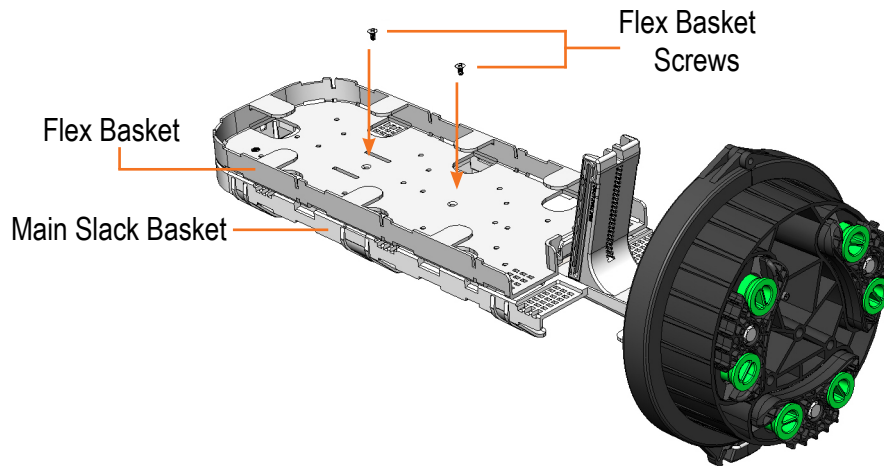


CraftSmart Splice Closure 750

Installation Manual

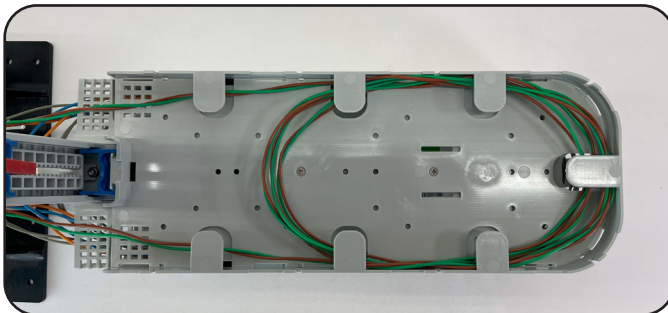


Flex Basket Usage

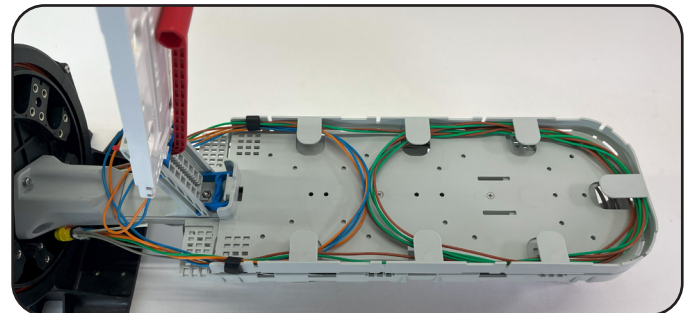


The Flex Basket can be used to expand buffer and ribbon fiber storage, demarcate pass through fibers from reel/cut end and laterals, and for ribbon fiber storage when splicing in a waterfall method in trays. The Flex Basket can be removed by taking out the two central screws and replaced with two short trays in the event that more splicing than storage is needed.

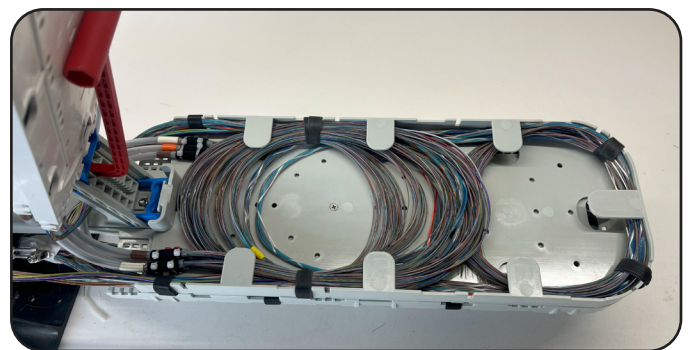
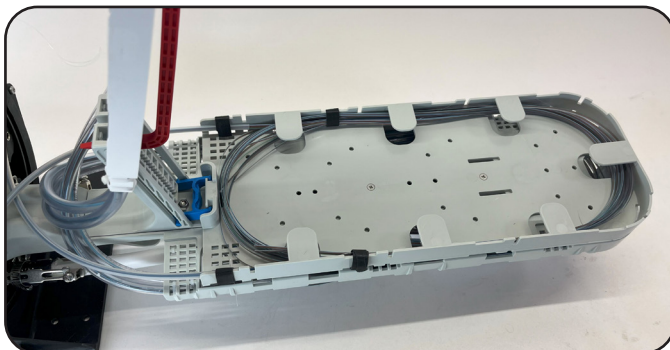
Examples of loose buffer tube separation and demarcation.



Example of use for ribbon fiber slack storage using transfer tubes.



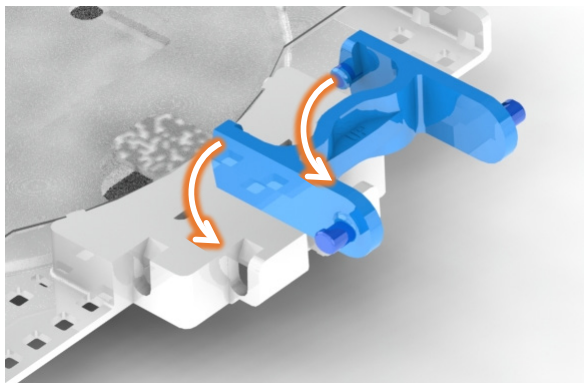
Example of use for fiber slack storage Intermittently Bonded Ribbon (IBR).



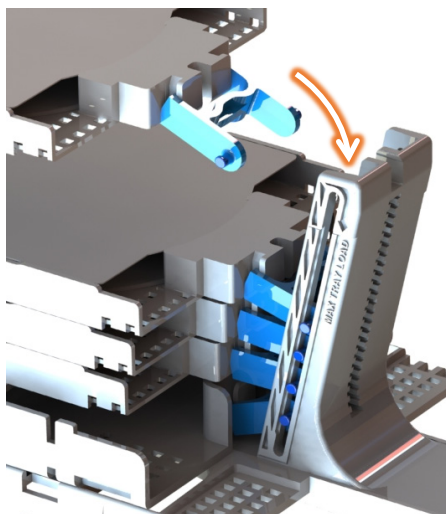
Splice Tray(s)

Attaching Hinges and Trays

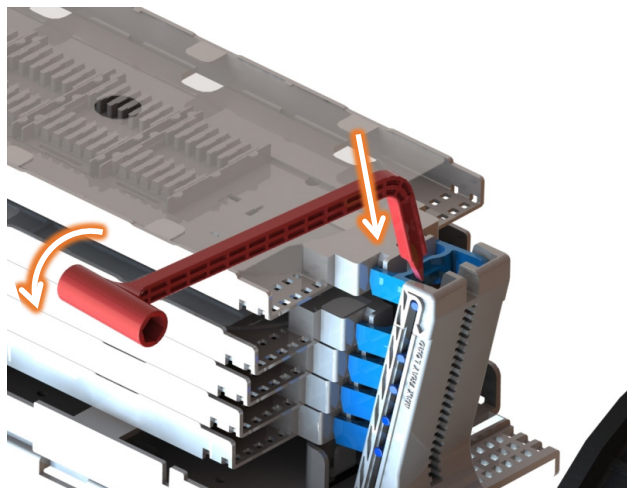
Installing the Hinge to the Tray: To attach the hinge to the splice tray, align hinge over the tray and press down firmly. Be sure to use the side that says UP for applicable hinge types.



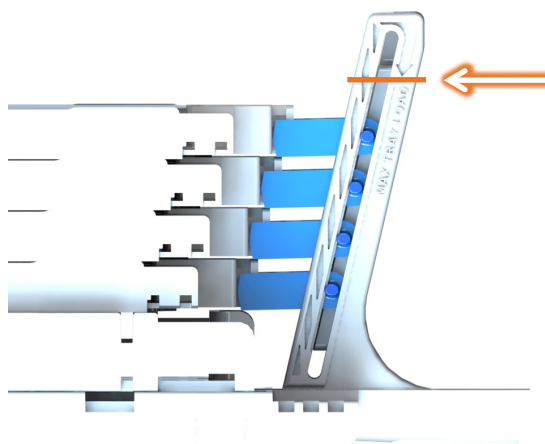
Installing Trays: With the hinge attached to the tray, load the hinge into the tray tower by pushing it down from the top.



Removing Trays: Push the Multi-Tool down between the hinge and the Tray Tower and pry the hinge out.



Max Tray Load: Do not load Trays beyond the Max Tray Load Line.



CraftSmart Splice Closure 750

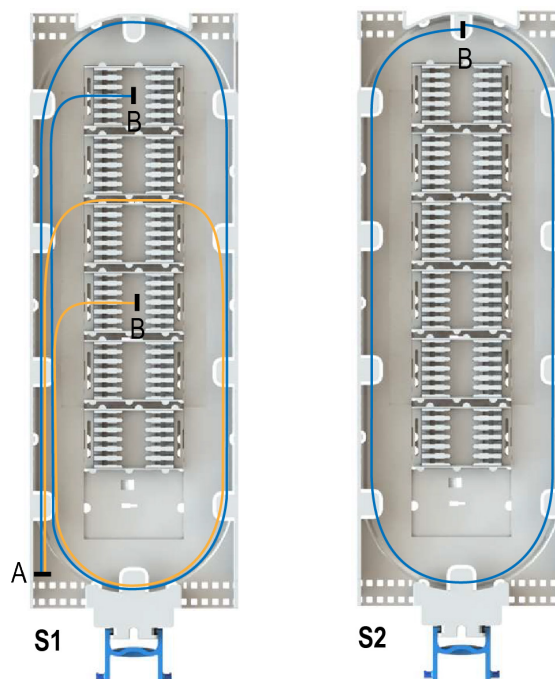
Installation Manual



Tray Routing Options

Note: Options are for Cut-End applications unless otherwise specified. For Mid Tube applications simply double the length of selection.

For **Single Fiber Splicing**, Prep 30"-49" (S1:A-B) in the tray. For less fiber length, reduce as desired and use cross overs between Splice Holders as needed. For an additional tray wrap, add 20"-34" (S2:B-B).

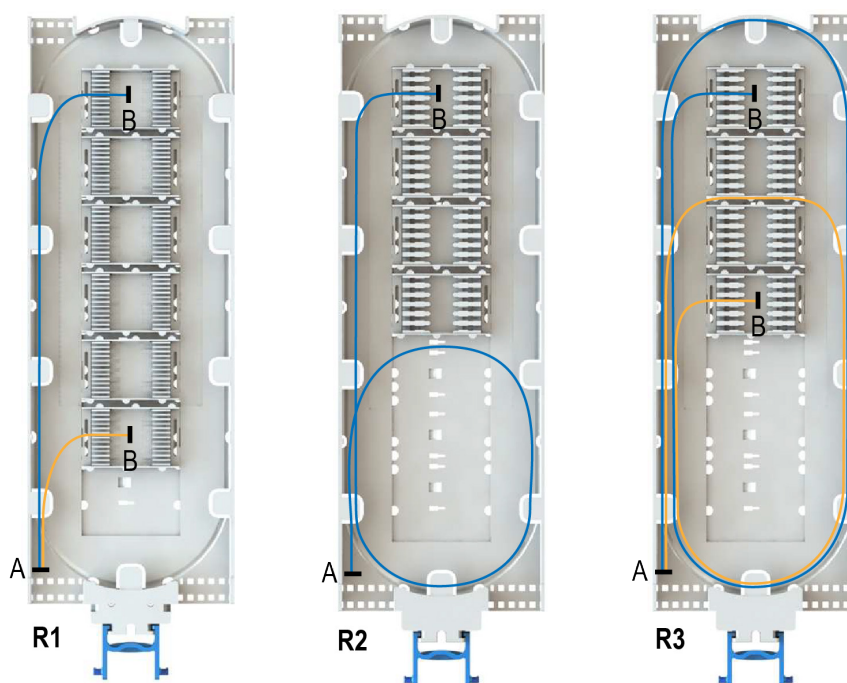


For **Ribbon Fiber (Mass Fusion) Splicing**, use one of the options below depending on the application.

Option 1: Prep 7"-14" (R1:A-B) in the tray with remaining slack (20"-35") stored in the Main or Flex Basket.

Option 2: Prep 28"-33" (R2:A-B) in the tray. This option requires the use of a Tall Tray when using traditional flat ribbon fiber.

Option 3: Prep 30" to 49" (R3:A-B) in the tray. This option is not ideal for flat ribbon fiber cables. It is best suited for rollable type ribbon cables applications. This option requires the use of a Tall Tray when using traditional flat ribbon fiber.

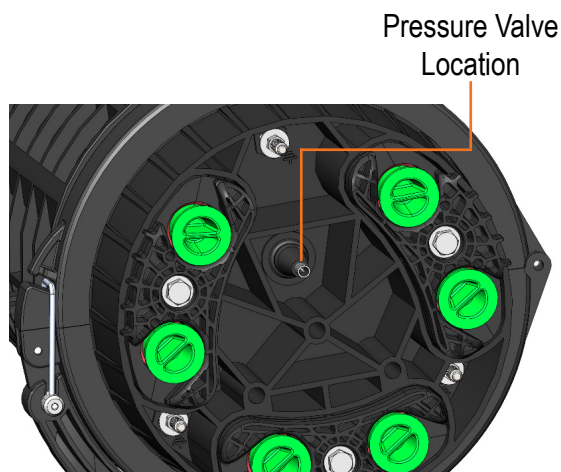


Closing and Securing Closure

Note: Ensure O-ring is clean, undamaged, and properly seated prior to closing and securing the closure.



6. Flash test the closure by applying 5 psi using the pressure valve. Use soapy water to coat seals (Gel Block assemblies and O-ring). Check for any leaks indicated by the presence of soapy bubbles. If bubbles appear, ensure Gel Blocks are properly secured (see step 6, in Cable Installation section) and repeat all steps of the Closing and Securing Closure section. If no bubbles appear, closure is sealed and ready to be put away.



Note: Do Not Over Pressurize The Closure, Closure Damage or Injury Could Occur.

CraftSmart Splice Closure 750

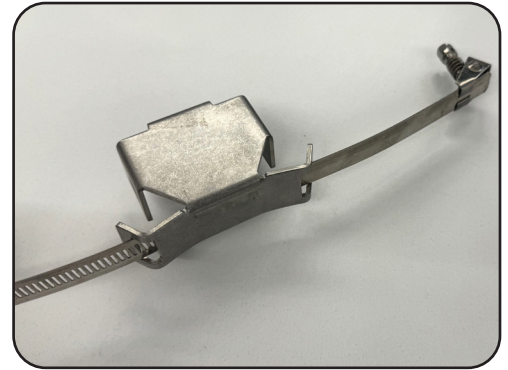
Installation Manual



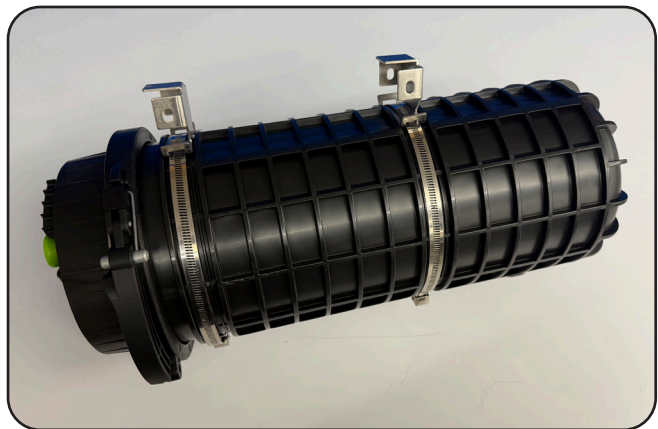
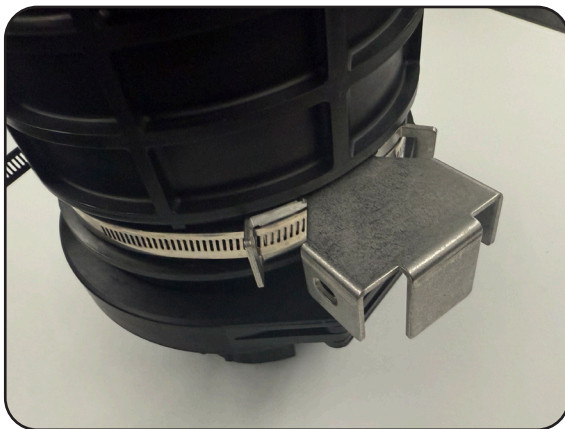
Mounting

Pole Mount

1. Feed mounting bracket straps through the mounting brackets, worm drive facing out.



2. Secure mounting brackets to the dome cover, flange side down, at the strap locations.



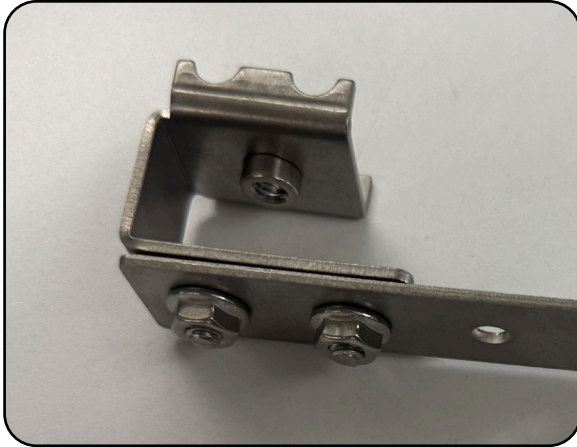
3. Mount the pole mounting bracket to the pole at the desired height.

4. Hang the closure on the pole mounting bracket and feed safety pins through holes in mounting brackets to secure.

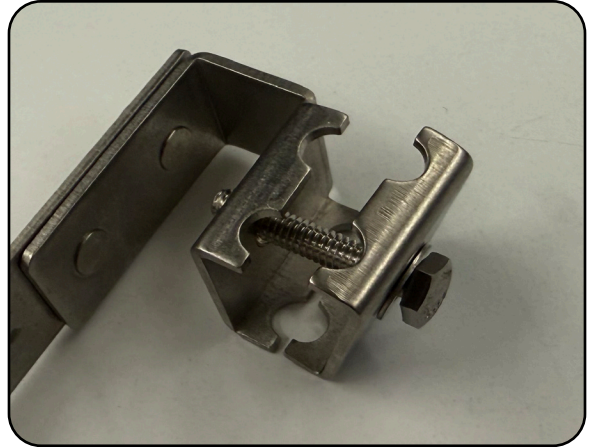


Aerial Mount

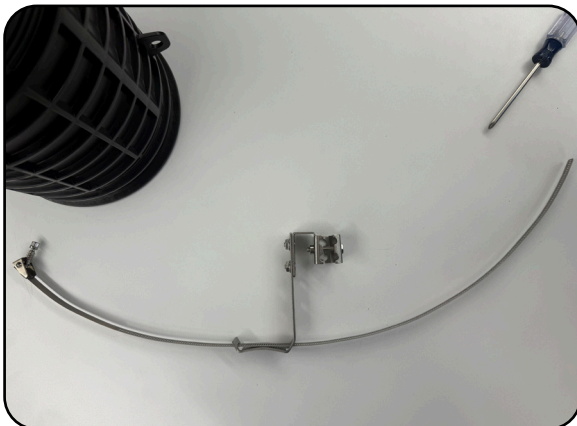
1. Join the two halves of the aerial mounting bracket with the hardware provided.



2. Loosely thread the bug nut together with the hardware provided.



3. Feed mounting bracket straps through the aerial mounting brackets, worm drive facing out.



4. Secure aerial mounting brackets to the dome cover.



CraftSmart Splice Closure 750

Installation Manual



Standard Warranty

Clearfield warrants to the original purchaser of the Product sold hereunder is free from defects in material and workmanship under normal use and service, subject to exceptions stated herein. Product purchased is warranted as follows: Clearfield designed and branded Products are warranted for three (3) years; Products manufactured by Clearfield to customer prints and/or specifications are warranted for one (1) year; and any Product Clearfield acquires from or through a third-party manufacturer or distributor and resells to Customer as the original customer will carry the manufacturer's pass-through warranty, if any. In all cases, the warranty period commences on the date of shipment to the original purchaser.

Warranty Claim Procedure

If any Product purchased from Clearfield is found defective under the above warranty, the following basic procedure must be followed:

1. Customer must contact Clearfield and obtain a Return Materials Authorization
2. Following authorization, the Customer ships the product-freight collect to Clearfield's manufacturing facility
3. Clearfield shall repair or replace the defective Product at its sole option and discretion, and return the repaired or replacement Product to Customer's site, freight prepaid

Note: If the Product is not found to be defective by Clearfield, the product will be returned to the Customer and the customer billed for freight in both directions.

View our warranty policy here: <https://www.seeclearfield.com/warranty.html>

Limitations of Warranty

Correction of defects by repair or replacement, at the option of Clearfield Inc, shall constitute the exclusive sole remedy for a breach of this limited warranty. Clearfield shall not be liable under any circumstances for any special, consequential, incidental, punitive, or exemplary damages arising out of or in any way connected with the product or with agreement to sell product to buyer, including, but not limited to damages for lost profits, loss of use, or for any damages or sums paid by buyer to third parties. The foregoing limitation of liability shall apply whether the claim is based upon principles of contract, warranty, negligence or other tort, breach of statutory duty, principles of indemnity or contribution, the failure of any limited or exclusive remedy to achieve its essential purpose, or otherwise.

Clearfield will not be responsible for any labor or materials costs associated with installation or incorporation of Clearfield products at customer sites, including any costs of alteration, replacement or defective product, or any field repairs.

Other Limitations

Clearfield assumes no warranty liability regarding defects caused by:

1. Customer's modification of Product, excepting installation activities described in Clearfield documentation
2. Customer re-packaging of Product for shipment to third parties or destinations other than those originally shipped to by Clearfield, or any defects suffered during shipping where the Product has been re-packaged
3. Customer's installation or maintenance, excepting activities described in and performed in accordance with Clearfield documentation
4. Customer's improper or negligent use or application of Product
5. Other causes external to the Product, including but not limited to accidents, catastrophe, acts of God, government action, war, riot, strikes, civil commotion, sovereign conduct, or the acts or conduct of any person or persons not party to or associated with Clearfield
6. Environmental factors and weathering resulting in aging and damage not necessary or applicable to the function of the product



CraftSmart Splice Closure 750

Installation Manual

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However, no guarantee is given or implied that the document is error free or that it is accurate with regard to any specification.

Technical Support

Clearfield, Inc. can be contacted for any issues that arise with the supplied product.

If you need to return the supplied product, you must contact the Clearfield, Inc. Customer Service Department to request a Returned Materials Authorization (RMA) number.

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